



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Detlef LAUK et al

Serial No. 09/555,376

Art Unit: 2834

Filing Date: August 25, 2000

Examiner: K. Addison

For: Electric-Motor Drive Device

**AMENDMENT RESPONSIVE TO OFFICE ACTION OF OCTOBER 24, 2002**

Commissioner for Patents  
Washington, D.C. 20231

Sir:

In response to the Office action mailed October 24, 2002, please amend the above-identified application as follows:

**IN THE CLAIMS**

***Please cancel claim 9.***

***Please replace claim 8 with the following amended claim 8:***

8.(Twice Amended) An electric-motor drive device for auxiliary devices in motor vehicles, such as sliding roofs, window controls, windshield wipers, and the like, having a metal gear housing (17) and a metal cup-shaped motor housing (13) that is slipped with an opening edge (131) onto the gear housing (17) and fixed thereon, the improvement wherein the slipped-on region of the motor housing (13) that fits over the gear housing (17), is roller-burnished into the gear housing (17), wherein the roller-burnishing is done at two points axially spaced apart from one another with two different roller-burnishing tools.

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